

To blend a ProDrive 5W-30 oil please blend ProDrive 15W-40 with ProDrive 0W-20 with the following ratio:

ProDrive 15W-40 63%
 ProDrive 0W-20 37%

Physical Requirements For Crankcase Oils

	0W	5W	10W	15W	20W	25W	20	30	40	50
Vis.* (cP) @ Temp.°C, Max	3250 @ -30	3500 @ -25	3500 @ -20	3500 @ -15	4500 @ -10	6000 @ -5	---	---	---	---
Borderline Pumping Temp. ** °C, Max.	-35	-30	-25	-20	-15	-10	---	---	---	---
Vis. *** (cSt) 100°C										
Minimum	3.8	3.8	4.1	5.6	5.6	9.3	5.6	9.3	12.5	16.3
Maximum	---	---	---	---	---	---	<9.3	<12.5	<16.3	<21.9

Note: * ASTM D 2602 modified ** ASTM D 3829 *** ASTM D 445

Alisyn Typical Viscosities @ 100°C

	ProDrive <<0W	ProDrive 0W-20	ProDrive 10W-30	ProDrive 15W-40	ProDrive 20W-50
Viscosity @100°C	3.16 cSt	5.98 cSt	10.78 cSt	13.6 cSt	19.37 cSt